Work Orde Thursday, June								,				Page 1
Revision ID:	D205-641-01			F	Accept					Setup	Start	
	Ground Handl 6/10/2010 6/25/2010	Start Qty: 2. Req'd Qty: 2.		1981   1881   1881 1881   1881   1881		Cust Iter Custome					Stop	
Approvals:	Process Pla	nn:	Date:/// Date:	5-6-10	Tooling: SPC (Y/N):		Date:			Run	Start Stop	
Sequence ID/ Work Center II	)	Operation Description		<i>(</i> -	Set Up/ Run Hours	Tool IE	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Insp. Number Stamp
Draw Nbr N/A		ision Nbr N/A				*						
DC Document Control		DOCUMENT COM		îile & type lab	0.00 0.00 els per PPP D205-6	(5)/16/57 541-011 CHG002	· · · · · ·		H)c	6	CL	10/06/30
110  Packaging  Packaging		Pick Kit  Memo	,		0:00				10-6	<u>, 3</u>	0	Q-75P
120 QC Quality Control		QC4- 100% Inspec	t kits for completene	ess	0.00	5 w/66/3+			(D)	<u> </u>		<u> </u>

W/O:			WOE	RK ORDER CH	IANCES			<u>-j</u> -		** *** *******************************	
DATE	STEP	DD.			IANGES			+	Approval	Approva	
	SILF	rn	OCEDURE CHANG	JE	-	Ву	Date	Qy	Chief Eng / Prod Mgr	QC Inspect	
					-						
Part No: PAR #:		PAR #:	Fault Category:			R: Yes		Date:			
	Reso	lution:	Disposition:		Q <i>A</i>	: N/C Clo	sed:		Date: _		
NCR:			WORK ORDE	R NON-CONFO	DRMANCE (NCR)						
DATE	STEP	Description of NC		orrective Action	Section B		Verifica	tion	Approval	Approva	
DAIL	SILF	Section A	Initial Chief Eng	Action Descri	ption	Sign & Date	Section		Chief Eng	QC Inspecto	
					***			<u> </u>			
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## Work Order ID 59766

Thursday, June 10, 2010 2:46:08 PM



Page 2

Item ID:

D205-641-011

Accept

Setup Start

Stop



**Revision ID:** 

Item Name:

Ground Handling Wheel

**Start Date:** 

6/10/2010

Start Oty: 2.00

**Required Date: 6/25/2010** 

Req'd Oty: 2.00



**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

Approvals:

OC:

Process Plan:

Date: Tooling:

SPC (Y/N):

Date:

Tool # Plan

Code

Date:

Run Start

Reject

Otv

Number Stamp

Insp.

Qty

Accept

Stop

Reject

Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description

Packaging

Set Up/ Run Hours

0.00

0.00 Memo Identify and pack for shipping as per PPP D205-641-

Date: \_\_\_\_\_

011 Location: 120

QC21- Final Inspection - Work Order Release

140

OC **Quality Control** 

Memo

0.00

0.00

	rospace Lt	d							e i	
W/O:	WORK ORDER CHANGES									
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qy	Approval Chief Eng / Prod Mgr	Approva QC Inspecto	
			· · · · · · · · · · · · · · · · · · ·							
<b>1</b>										
Part No	):	PAR #:	Fault Cateo	gory:	NCR: Yes	No <b>DQ</b>	A:	Date: _		
	Resc	olution:	Disposition	1:	QA: N/C C	losed:		Date: _		
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCF	₹)				
DATE	STEP	Description of NC		Corrective Action Section B		Verific	ation	Approval	Approva	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	& Secti		Chief Eng	QC Inspect	
				· · · · · · · · · · · · · · · · · · ·	_		-			

Picklist Print Page 1 Thursday, June 10, 2010 2:46:12 PM Work Order ID: 59766 Parent Item: D205-641-011 Parent Item Name: Ground Handling Wheel Start Date: 6/10/2010 **Required Date: 6/25/2010** Comments: Removed Manufacturing 05-10-25 JLM IPP Rev:J Start Qty: 2.00 Required Oty: 2.00 IPP K Rev D dwg 09.01.28 EC verifiedby:DD Replacement Mfg/ Component Item ID/ Bin Primary Last Route Unit of Qty on Oty per Kit Total Otv Date Status Item Name Item ID Purch Item Location Location Sea ID Measure Hand Issued Otv Issued D2570 Manufactured No 110 Each 99,0000 16 72 Bushing Location Loc Qty Loc Code ST018 99 59417 99 D3405-041 Manufactured No 110 Each 14.0000 10-6-20 Lug Assembly Location Loc Qty Loc Code ST474 14 57726 3 59232 11 D3405-043 Manufactured 110 Each 14.0000 10-6-30 Lug Assembly Location Loc Qty Loc Code ST474 14 53888 57727 59233 9 AN4C47A Purchased No 110 Each 33.0000 Location Loc Oty Loc Code ST361 33 114653 33

Dart Aeros	pace Ltd
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W/O:			W	ORK ORDER CHAI	NGES					,5
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qy	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	:			<del></del>				1	Prod Mgr	,
					-					
								T		
							-			
Part No	:	PAR #:	Fault Ca	tegory:	NCF	R: Yes I	No DQA:		Date:	<u>_</u>
	R	esolution:	Disposit	ion:	QA:	N/C Clo	sed:	1	Date:	
NCR:		\	WORK OR	DER NON-CONFOR	MANCE	(NCR				
DATE	STEP	Description of NC			Section B	<u> </u>	Verifica	tion	Approval	Approval
	O.L.	Section A	Initial Chief Eng	Action Descriptio	n	Sign & Date	Section		Chief Eng	QC Inspector
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			740 cm. d.							
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## **Picklist Print**

Thursday, June 10, 2010 2:46:12 PM

Work Order ID: 59766

Parent Item:

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D205-641-011

Parent Item Name:

Ground Handling Wheel

Comments:

IPP Rev:J IPP K

Removed Manufacturing 05-10-25 JLM Rev D dwg

EC verifiedby:DD 09.01.28

Start Date: 6/10/2010

Required Date: 6/25/2010

Start Qty: 2.00

Required Otv: 2.00

Component Item ID/ Item Name

MS21042L4

Replacement Mfg/ Item ID

Purch Purchased Bin Item No

Primary Last Location Location

Route 110

Sea ID Each

Unit of Qty on Measure Hand

Qty per Kit Total 3,820.000

Qty Issued Otv

Date Status Issued

Page 2

Location	Loc Qty	Loc Code
ST139	2	
111827	2	
ST300	3818	
113422	68	
114523	742	
114718	1000	
114784	2000	
9063	8	

10.6.30

Dart Ae	rospace L	td					ł		· · · · ·
W/O:			WC	RK ORDER CHANGES			+		,V
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date (	Эy	Approval Chief Eng / Prod Mgr	Appròva QC Inspecto
Part No				gory:					
	Reso			1:				Date: _	
NCR:		,	WORK ORDE	ER NON-CONFORMAN	CE (NCR	)			
DATE	CTED	Description of NC		Corrective Action Section		Verificati	hn	Approval	Approva
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section (		Chief Eng	QC Inspecto
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			,						

Page 10 of 10

## **PARTS LIST** 5.0

Item	634	634	634	634	641	Part Number	Description
	-011	-015	-041	-045	-011		
	Х					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		Х		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1		-	1	_		D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
<del></del>				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1	<u> </u>	D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8			l	MS21042L4	NUT_(OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32		<u></u> .		AN960JD416	WASHER
31	16	16	ļ	ļ		MS21042L4	NUT (OR MS21042-4)
32	4	4			1	D2747	SET SCREW
33	2	2	<u> </u>	<u> </u>		D3533-1	SET SCREW
40	1	1		<del></del>		D3407-041	TOW RING (REPLACES D2968-041)
41	1	1	† -			D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
			<b>!</b>				LUG ASSEMBLY (REPLACES D2736-1)
50_		<u> </u>		<u> </u>	1	D3405-041	
51					1_1_	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BUCHING
53		<u> </u>		<u> </u>	8	D2570	BUSHING NUT (OR MS21042-4)
54		<u> </u>	<del>                                     </del>	-	4_	MS21043-4	NOT (OK 19152 1042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2		<b>†</b>		D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: **F** 

Date: 08.10.07